



ISO 9001 CERTIFIED

CHESTERTON® 1727

MULTI-LON®

**A superior general service pump packing
with high chemical resistance**

The utility
of asbestos

The toughness
of aramid fiber

The low friction
of carbon fiber

The chemical resistance
and non-staining
cleanliness of TFE fiber

MULTI-LON is the first pump packing upgrade to replace asbestos styles in water, steam, chemical and solvent services. It offers chemical plants and pulp and paper mills a non-abrasive, non-graphite, non-staining, high performance, multi-use packing without environmental concerns or premium cost.

MULTI-LON is a new generation synthetic packing, unique to CHESTERTON, designed specifically for general service pump applications. It is able to deliver performance equal to synthetics but with the pliability of asbestos. Unlike the first generation of synthetic packings, MULTI-LON does not suffer from limitations that prevent general service use. It does not cause severe shaft scoring like many synthetic yarns, does

not cause electrolytic pitting like carbon or graphite yarns and does not have the shaft speed limitations or the elongation/extrusion problems associated with TFE fiber yarns. It is superior to asbestos for chemical services, having a range of pH 1-13*. MULTI-LON consists of interbraided continuous *synthetic thermoset fibers*, immunized with PTFE lubricant and a special *silicone free*, break-in, sacrificial lubricant. MULTI-LON lacks the stiffness of conventional synthetics and, thus, readily conforms to stuffing box configurations, installs easily and requires minimal gland torque and fewer adjustments. It is kind to shaft sleeves, has superior resistance to extrusion, is clean to handle and will not leach color.

*See restrictions in Technical Data Section.

CHESTERTON® 1727 MULTI-LON®

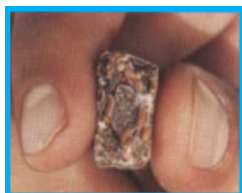
A NEW THERMOSET SYNTHETIC FIBER PACKING

**All the best features of
your favorite process packings
combined in a single product.**

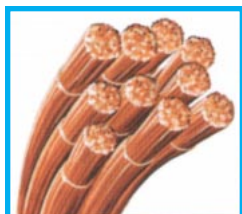
GREATER FLEXIBILITY... less leakage



MULTI-LON is flexible and moldable, conforms to stuffing box configurations because it lacks stiffness – eliminates the leak paths of stiffer packings – reduces the need for frequent adjustments – requires only minimal gland torque – finger tight leakage control reduces power consumption and sleeve wear . . . a breakthrough in packing fiber.



LONG WEARING... fewer repackings



Exclusive CHESTERTON PTFE pre-treatment of separate fibers followed by a sacrificial lubricant after interbraiding, protects packing and sleeve at break-in, prolongs service life.

NON-STAINING... protects product quality



Graphite-free MULTI-LON will withstand liquors, hypochlorites and other process chemicals – no silicone to stain paper products. MULTI-LON is non-contaminating, non-hazardous under normal conditions of use.

NON-HARDENING... fewer adjustments



In abrasive and corrosive services, MULTI-LON remains pliable without the hardening to which asbestos/PTFE types are subject.

NON-ABRASIVE... less sleeve wear



MULTI-LON has the tensile strength of aramid types to resist extrusion but has a lower coefficient of friction with less heat generated, less wear on shaft sleeves. It also retains a greater percent of its tensile strength at running temperatures.

NON-PITTING... saves shafts

MULTI-LON has the chemical resistance of carbon or graphite fiber types but does not have its electrolytic pitting problem.

Technical Data



- Excellent resistance to most chemicals and solvents.
- Virtually unaffected by non-oxidizing acids, dilute bases, organic solvents (pH 1–13)
- Should not be used in concentrated or hot sulphuric (>60%), or nitric acids (>10%) or strong bases.
- Maximum temperature 488°F (250°C)
- Maximum shaft speed 2000 fpm (10 m/sec).

SIZE		PACKAGED		REORDER PRODUCT NO.	LENGTHS PER WEIGHT	
		lbs ±10%	kg ±10%		ft/lb	m/kg
Inches	mm					
	4,0	2	0,908	009261	55.5	37,3
	6,0	2	0,908	009263	32.0	21,5
		5	2,270	009272		
1/4	6,5	2	0,908	009264	31.0	20,8
		5	2,270	009273		
5/16	8,0	2	0,908	009265	20.6	13,8
		5	2,270	009274		
3/8	9,5	5	2,270	009275	13.2	8,9
		10	4,540	009281		
	10,0	2	0,908	009267	12.0	8,1
		5	2,270	009276		
7/16	11,0	5	2,270	009277	10.5	7,1
	12,0	2	0,908	009269	8.7	5,8
		5	2,270	009278		
		10	4,540	009282		
1/2	12,5	5	2,270	009279	7.5	5,1
		10	4,540	009283		
9/16	14,0	5	2,270	009280	5.6	3,8
		10	4,540	009284		
5/8	16,0	10	4,540	009285	4.6	3,1
11/16	17,5	10	4,540	009286	3.7	2,5
3/4	19,0	10	4,540	009287	3.4	2,3
13/16	20,5	10	4,540	009288	3.0	2,0
7/8	22,0	10	4,540	009289	2.5	1,7
15/16	24,0	10	4,540	009293	2.2	1,5
1	25,5	10	4,540	009294	2.0	1,3

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FORM NO. 075420 REV. 8

PRINTED IN USA 6/99